

Safety data sheet

acc. (EC) 1907/2006, as amended by UK SI 2019/758

Printing date 22.09.2025

Version number 17 (replaces version 16)

Revision: 22.09.2025

SECTION 1: Identification of the substance/mixture and of the company/undertaking

· 1.1 Product identifier

· Trade name: illbruck FA870

· MSDS code: T-I-FA870

· 1.2 Relevant identified uses of the substance or mixture and uses advised against

No further relevant information available.

· Application of the substance / the mixture

Adhesives

Spacings sealant

· 1.3 Details of the supplier of the safety data sheet

· Manufacturer/Supplier:

Tremco CPG Germany GmbH

Zweigniederlassung Traunreut

Traunring 65, D - 83301 Traunreut

Tel: +49 (0) 8669 34100, Fax: +49 (0) 8669 9784

msds@tremcocpg.com

· Further information obtainable from:

Tremco CPG UK Ltd

Coupland Road, Hindley Green, Wigan, WN2 4HT

T: +44 (0) 1942251400, F: +44 (0) 1942251410

www.tremcocpg.eu, info.uk@tremcocpg.com

· 1.4 Emergency telephone number:

During office hours (Mon-Fri 08:30-17:00 GMT) Tel.: +44 (0) 1942251400.

Otherwise, 24h/7d it is recommended to call 111 for NHS 111 (England), NHS 24 (Scotland) and NHS Direct (Wales), or 0845 46 47 (Wales only).

SECTION 2: Hazards identification

· 2.1 Classification of the substance or mixture

· Classification according to Regulation (EC) No 1272/2008

The product is not classified, according to the GB CLP regulation.

· 2.2 Label elements

· Labelling according to Regulation (EC) No 1272/2008 Void

· Hazard pictograms Void

· Signal word Void

· Hazard statements Void

· Supplemental information:

EUH208 Contains 2-octyl-2H-isothiazol-3-one, N-(3-(trimethoxysilyl)propyl)ethylenediamine. May produce an allergic reaction.

EUH210 Safety data sheet available on request.

· 2.3 Other hazards

· Results of PBT and vPvB assessment

· PBT: Not applicable.

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· **vPvB:** Not applicable.**SECTION 3: Composition/information on ingredients**· **3.2 Mixtures**· **Description:** Polydimethylsiloxane with inorganic fillers and oximosilane as curing agent· **Dangerous components:**

CAS: 1170315-90-8 Reg.nr.: 01-2120087364-51-0000	2-Pentanone, O,O',O''-(phenylsilylidyne)trioxime Acute Tox. 4, H302; Eye Irrit. 2, H319; Aquatic Chronic 3, H412	1-<3%
CAS: 37859-55-5 ELINCS: 484-460-1 Reg.nr.: 01-2120004323-76-xxxx	2-Pentanone, O,O',O''-(methylsilylidyne)trioxime Acute Tox. 4, H302; Eye Irrit. 2, H319	1-<3%
CAS: 1760-24-3 EINECS: 217-164-6 Reg.nr.: 01-2119970215-39-xxxx	N-(3-(trimethoxysilyl)propyl)ethylenediamine Eye Dam. 1, H318; Skin Sens. 1, H317	0.1-<1%
CAS: 26530-20-1 EINECS: 247-761-7	2-octyl-2H-isothiazol-3-one Acute Tox. 3, H301; Acute Tox. 3, H311; Acute Tox. 2, H330; Skin Corr. 1, H314; Eye Dam. 1, H318; Aquatic Acute 1, H400 (M=100); Aquatic Chronic 1, H410 (M=100); Skin Sens. 1A, H317, EUH071 ATE: LD50 oral: 125 mg/kg LD50 dermal: 311 mg/kg LC50/4 h inhalative: 0.27 mg/L Specific concentration limit: Skin Sens. 1A; H317: C ≥ 0.0015 %	<0.0015%

· **EU SVHC** see Section 15· **GB SVHC** see Section 15· **Additional information:**

For the wording of the listed hazard phrases refer to section 16.

While curing the following substances are formed and released by a reaction with atmospheric humidity:

2-Pentanone oxime (CAS 623-40-5)

SECTION 4: First aid measures· **4.1 Description of first aid measures**· **General information:** Take affected persons out into the fresh air.· **After inhalation:** Supply fresh air; consult doctor in case of complaints.· **After skin contact:**

Remove from the skin using a cloth or paper. Then clean with water and soap.

If skin irritation continues, consult a doctor.

· **After eye contact:** Rinse opened eye for several minutes under running water. Then consult a doctor.· **After swallowing:**

Rinse out mouth and then drink plenty of water.

Do not induce vomiting; call for medical help immediately.

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- **Information for doctor:** No further relevant information available.
- **4.2 Most important symptoms and effects, both acute and delayed**
No further relevant information available.
- **4.3 Indication of any immediate medical attention and special treatment needed**
No further relevant information available.

SECTION 5: Firefighting measures

- **5.1 Extinguishing media**
- **Suitable extinguishing agents:**
Use fire extinguishing methods suitable to surrounding conditions.
CO₂, powder or water spray. Fight larger fires with water spray or alcohol resistant foam.
- **5.2 Special hazards arising from the substance or mixture** No further relevant information available.
- **5.3 Advice for firefighters**
- **Protective equipment:** Wear self-contained respiratory protective device.

SECTION 6: Accidental release measures

- **6.1 Personal precautions, protective equipment and emergency procedures**
Wear protective equipment. Keep unprotected persons away.
Ensure adequate ventilation.
- **For non-emergency personnel** No further relevant information available.
- **For emergency responders** No further relevant information available.
- **6.2 Environmental precautions:**
No special measures required.
Do not allow to enter sewers/ surface or ground water.
- **6.3 Methods and material for containment and cleaning up:**
Ensure adequate ventilation.
Pick up mechanically.
Dispose of the material collected according to regulations.
- **6.4 Reference to other sections**
By a reaction with atmospheric humidity by-products are released. See chapter 8.

SECTION 7: Handling and storage

- **7.1 Precautions for safe handling** Ensure good ventilation/exhaustion at the workplace.
- **Information about fire - and explosion protection:** No special measures required.
- **7.2 Conditions for safe storage, including any incompatibilities**
- **Storage:**
- **Requirements to be met by storerooms and receptacles:** No special requirements.
- **Information about storage in one common storage facility:** Not required.
- **Further information about storage conditions:**
Store in cool, dry conditions in well sealed receptacles.
Protect from heat and direct sunlight.

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- **7.3 Specific end use(s)** No further relevant information available.

SECTION 8: Exposure controls/personal protection

- **8.1 Control parameters**

- **Ingredients with limit values that require monitoring at the workplace:**

The product does not contain any relevant quantities of materials with critical values that have to be monitored at the workplace.

- **Ingredients with biological limit values:**

- **Additional Occupational Exposure Limit Values for possible hazards during processing:**

While curing the following substances are formed and released by a reaction with atmospheric humidity:
2-Pentanone oxime (CAS 623-40-5)

CAS: 67-56-1 methanol

WEL	Short-term value: 333 mg/m ³ , 250 ppm Long-term value: 266 mg/m ³ , 200 ppm Sk
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- **Additional information:** The lists valid during the making were used as basis.

- **8.2 Exposure controls**

- **Appropriate engineering controls** No further data; see section 7.

- **Individual protection measures, such as personal protective equipment**

- **General protective and hygienic measures:**

The usual precautionary measures are to be adhered to when handling chemicals.

Keep away from foodstuffs, beverages and feed.

Wash hands before breaks and at the end of work.

Avoid contact with the eyes and skin.

Do not eat, drink, smoke or sniff while working.

- **Respiratory protection:**

Use suitable respiratory protective device in case of insufficient ventilation.

Not necessary if room is well-ventilated.

Filter AX

For further guidance,

please refer to HSE HSG53 "Respiratory Protective Equipment at work - A Practical Guide".

- **Hand protection**



Protective gloves

- **Material of gloves**

Butyl rubber, BR

Nitrile rubber, NBR

- **Penetration time of glove material**

The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

- **Eye/face protection** Safety glasses

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· **Body protection:**

Protective work clothing

SECTION 9: Physical and chemical properties

· **9.1 Information on basic physical and chemical properties**· **General Information**· **Physical state**

Liquid

· **Colour:**

According to product specification

· **Odour:**

Characteristic

· **Odour threshold:**

Not determined.

· **Melting point/freezing point:**

Undetermined.

· **Boiling point or initial boiling point and boiling range**

Not applicable.

· **Flammability**

Not applicable.

· **Lower and upper explosion limit**· **Lower:**

Not determined.

· **Upper:**

Not determined.

· **Flash point:**

>151 °C

· **Decomposition temperature:**

Not determined.

· **pH**

Mixture is non-polar/aprotic.

Not determined.

· **Viscosity:**· **Kinematic viscosity**

Not determined.

· **Solubility**· **water:**

Immiscible / difficult to mix.

· **Partition coefficient n-octanol/water (log value)**

Not determined.

· **Vapour pressure:**

Not determined.

· **Density and/or relative density**· **Density at 20 °C:**1.02 g/cm³· **Relative density**

Not determined.

· **Vapour density**

Not determined.

· **9.2 Other information**· **Appearance:**· **Form:**

Pasty

· **Important information on protection of health and environment, and on safety.**· **Ignition temperature:**

Product is not selfigniting.

· **Explosive properties:**

Product does not present an explosion hazard.

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· Solvent content:	
· Organic solvents:	0.0 %
· VOC (EU)	0.02 %
	0.2 g/l
· VOC (EC)	0.02 %
· Evaporation rate	Not determined.

· Information with regard to physical hazard classes

· Explosives	Void
· Flammable gases	Void
· Aerosols	Void
· Oxidising gases	Void
· Gases under pressure	Void
· Flammable liquids	Void
· Flammable solids	Void
· Self-reactive substances and mixtures	Void
· Pyrophoric liquids	Void
· Pyrophoric solids	Void
· Self-heating substances and mixtures	Void
· Substances and mixtures, which emit flammable gases in contact with water	Void
· Oxidising liquids	Void
· Oxidising solids	Void
· Organic peroxides	Void
· Corrosive to metals	Void
· Desensitised explosives	Void

SECTION 10: Stability and reactivity

- **10.1 Reactivity** No further relevant information available.
- **10.2 Chemical stability**
- **Thermal decomposition / conditions to be avoided:**
No decomposition if used according to specifications.
- **10.3 Possibility of hazardous reactions** No dangerous reactions known.
- **10.4 Conditions to avoid** No further relevant information available.
- **10.5 Incompatible materials:** No further relevant information available.
- **10.6 Hazardous decomposition products:**
None if stored according to specifications.
Beginning at approx. 150 °C small amounts of formaldehyde are formed by an oxidative decomposition.

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SECTION 11: Toxicological information

- **11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008**
- **Acute toxicity** Based on available data, the classification criteria are not met.

- **LD/LC50 values relevant for classification:**

CAS: 37859-55-5 2-Pentanone, O,O',O''-(methylsilylidyne)trioxime

Oral	LD50	1,234 mg/kg (rat)
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CAS: 1760-24-3 N-(3-(trimethoxysilyl)propyl)ethylenediamine

Oral	LD50	>2,000 mg/kg (rat) (OECD 401)
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Dermal	LD50	>2,000 mg/kg (rat)
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Inhalative	LC50/4 h	1.49-2.44 mg/L (unknown)
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CAS: 26530-20-1 2-octyl-2H-isothiazol-3-one

Oral	LD50	125 mg/kg (ATE)
	ATE	125 mg/kg (rat)

Dermal	LD50	311 mg/kg (ATE)
	ATE	311 mg/kg (rat)

Inhalative	LC50/4 h	0.27 mg/L (ATE)
	ATE	0.27 mg/l (rat)

Inhalative	LC50/4 h	0.27 mg/L (ATE)
	ATE	0.27 mg/l (rat)

- **Primary irritant effect:**
- **Skin corrosion/irritation** Based on available data, the classification criteria are not met.
- **Serious eye damage/irritation** Based on available data, the classification criteria are not met.
- **Respiratory or skin sensitisation** Based on available data, the classification criteria are not met.
- **Germ cell mutagenicity** Based on available data, the classification criteria are not met.
- **Carcinogenicity** Based on available data, the classification criteria are not met.
- **Reproductive toxicity** Based on available data, the classification criteria are not met.
- **STOT-single exposure** Based on available data, the classification criteria are not met.
- **STOT-repeated exposure** Based on available data, the classification criteria are not met.
- **Aspiration hazard** Based on available data, the classification criteria are not met.
- **Additional toxicological information:**
- **Information on likely routes of exposure** No further relevant information available.
- **Symptoms related to the physical, chemical and toxicological characteristics**
No further relevant information available.
- **Delayed and immediate effects as well as chronic effects from short and long-term exposure**
No further relevant information available.
- **11.2 Information on other hazards**

- **Endocrine disrupting properties**

None of the ingredients is listed.

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SECTION 12: Ecological information

· 12.1 Toxicity

· Aquatic toxicity:

CAS: 1760-24-3 N-(3-(trimethoxysilyl)propyl)ethylenediamine

LC0/96 h	344 mg/L (brachydanio rerio)
LC50/96 h	597 mg/L (brachydanio rerio)
EC50/48 h	81 mg/L (daphnia magna)
EC50/72 h	126 mg/L (scenedesmus subspicatus)
EC50/96 h	8.8 mg/L (pseudokirchneriella subcapit.)

CAS: 26530-20-1 2-octyl-2H-isothiazol-3-one

EC50/48 h	0.42 mg/L (daphnia magna)
	0.00129 mg/L (Navicula peliculosa)

- **12.2 Persistence and degradability** No further relevant information available.
- **Other information:** The product is not biodegradable.
- **12.3 Bioaccumulative potential** No further relevant information available.
- **12.4 Mobility in soil** No further relevant information available.
- **12.5 Results of PBT and vPvB assessment**
- **PBT:** Not applicable.
- **vPvB:** Not applicable.
- **12.6 Endocrine disrupting properties**
The product does not contain substances with endocrine disrupting properties.
- **12.7 Other adverse effects** No further relevant information available.

· Ecotoxicological effects:

CAS: 1760-24-3 N-(3-(trimethoxysilyl)propyl)ethylenediamine

NOEC	3.1 mg/L (pseudokirchneriella subcapit.)
	20 mg/L (scenedesmus subspicatus)

SECTION 13: Disposal considerations

· 13.1 Waste treatment methods

· Recommendation

Uncured product may not be disposed of together with household waste and may not reach sewage system. To dispose of, open product containers and let them stand in open air until the reaction is finished totally (means there is no more smell). After that, waste can be disposed of as the cured product. Cured product can be deposited together with domestic waste. Observe the specific related regulations of local authorities.

· European waste catalogue

08 04 10	waste adhesives and sealants other than those mentioned in 08 04 09
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- **Uncleaned packaging:**

- **Recommendation:**

Empty packages totally (without drops or grains, cleaned with a spatula). Under observation of the relevant local respectively national regulations re-use or recycling is preferred.

SECTION 14: Transport information

· 14.1 UN number or ID number · ADR, ADN, IMDG, IATA	Void
· 14.2 UN proper shipping name · ADR	Void Void
· ADN, IMDG, IATA	Void
· 14.3 Transport hazard class(es) · ADR, ADN, IMDG, IATA · Class	Void
· 14.4 Packing group · ADR, IMDG, IATA	Void
· 14.5 Environmental hazards: · Marine pollutant:	No
· 14.6 Special precautions for user	Not applicable.
· 14.7 Maritime transport in bulk according to IMO instruments	Not applicable.
· UN "Model Regulation":	Void

SECTION 15: Regulatory information

- **15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture**
HSE EH40/2005 Workplace Exposure Limits (as amended)
Guidance on the classification and assessment of waste | Technical Guidance WM3 (1st edition 2015)
"GB- CLP" UK SI 2019 No. 720 The Chemicals (Health and Safety) and Genetically Modified Organisms (Contained Use) (Amendment etc.) (EU Exit) Regulations 2019
"UK- REACH" UK SI 2020 No. 1577 The UK REACH etc. (Amendment etc.) (EU Exit) Regulations 2020
The Endocrine Disruptor Lists I, II, III (www.edlists.org)
- **Poisons Act**

- **Regulated explosives precursors**

None of the ingredients is listed.

- **Regulated poisons**

None of the ingredients is listed.

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<ul style="list-style-type: none"> · Reportable explosives precursors
None of the ingredients is listed.

<ul style="list-style-type: none"> · Reportable poisons
None of the ingredients is listed.

<ul style="list-style-type: none"> · DIRECTIVE 2011/65/EU on the restriction of the use of certain hazardous substances in electrical and electronic equipment – Annex II
None of the ingredients is listed.

<ul style="list-style-type: none"> · REGULATION (EU) 2019/1148
<ul style="list-style-type: none"> · Annex I - RESTRICTED EXPLOSIVES PRECURSORS (Upper limit value for the purpose of licensing under Article 5(3))
None of the ingredients is listed.

<ul style="list-style-type: none"> · Annex II - REPORTABLE EXPLOSIVES PRECURSORS
None of the ingredients is listed.

<ul style="list-style-type: none"> · Regulation (EC) No 273/2004 on drug precursors 	
CAS: 108-88-3 toluene	3

<ul style="list-style-type: none"> · Regulation (EC) No 111/2005 laying down rules for the monitoring of trade between the Community and third countries in drug precursors 	
CAS: 108-88-3 toluene	3

- **National regulations:**

- **Other regulations, limitations and prohibitive regulations** No further relevant information available.
- **Substances of very high concern (SVHC) according to EU REACH, Article 57** Not applicable.
- **Substances of very high concern (SVHC) according to UK REACH** Not applicable.
- **15.2 Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.

SECTION 16: Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

- **Relevant phrases**

- H301 Toxic if swallowed.
- H302 Harmful if swallowed.
- H311 Toxic in contact with skin.
- H314 Causes severe skin burns and eye damage.
- H317 May cause an allergic skin reaction.
- H318 Causes serious eye damage.
- H319 Causes serious eye irritation.
- H330 Fatal if inhaled.
- H400 Very toxic to aquatic life.
- H410 Very toxic to aquatic life with long lasting effects.
- H412 Harmful to aquatic life with long lasting effects.

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EUH071 Corrosive to the respiratory tract.

- **Department issuing SDS:**

Prepared and verified in accordance with Annex II, Part A, 0.2.3. of "UK- REACH" UK SI 2019 No. 758
The UK REACH etc. (Amendment etc.) (EU Exit) Regulations 2019

- **Date of previous version:** 29.11.2022

- **Version number of previous version:** 16

- **Abbreviations and acronyms:**

ADR: Accord relatif au transport international des marchandises dangereuses par route (European Agreement Concerning the International Carriage of Dangerous Goods by Road)

IMDG: International Maritime Code for Dangerous Goods

IATA: International Air Transport Association

GHS: Globally Harmonised System of Classification and Labelling of Chemicals

EINECS: European Inventory of Existing Commercial Chemical Substances

ELINCS: European List of Notified Chemical Substances

CAS: Chemical Abstracts Service (division of the American Chemical Society)

VOC: Volatile Organic Compounds (USA, EU)

LC50: Lethal concentration, 50 percent

LD50: Lethal dose, 50 percent

PBT: Persistent, Bioaccumulative and Toxic

SVHC: Substances of Very High Concern

vPvB: very Persistent and very Bioaccumulative

ATE: Acute toxicity estimate values

Acute Tox. 3: Acute toxicity – Category 3

Acute Tox. 4: Acute toxicity – Category 4

Acute Tox. 2: Acute toxicity – Category 2

Skin Corr. 1: Skin corrosion/irritation – Category 1

Eye Dam. 1: Serious eye damage/eye irritation – Category 1

Eye Irrit. 2: Serious eye damage/eye irritation – Category 2

Skin Sens. 1: Skin sensitisation – Category 1

Skin Sens. 1A: Skin sensitisation – Category 1A

Aquatic Acute 1: Hazardous to the aquatic environment - acute aquatic hazard – Category 1

Aquatic Chronic 1: Hazardous to the aquatic environment - long-term aquatic hazard – Category 1

Aquatic Chronic 3: Hazardous to the aquatic environment - long-term aquatic hazard – Category 3

- *** Data compared to the previous version altered.**